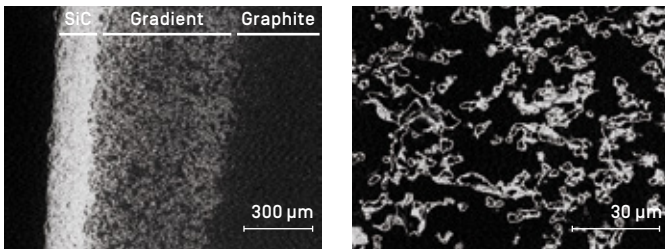


SIGRAFINE® duro SiC

SiC coating on graphite for industrial applications

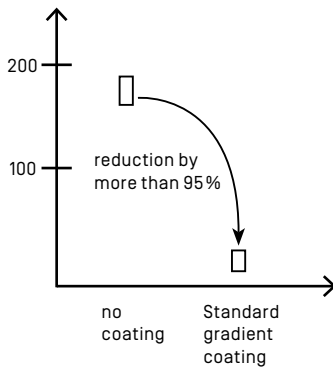


↑ SEM image: Cross-section (left) and detailed view (right) of SiC gradient coating with SiC corresponding to bright and graphite to dark areas

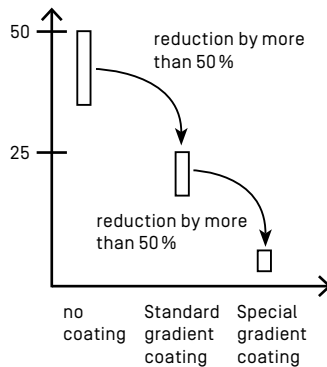
- SIGRAFINE duro SiC with its gradient [SiC] coating provides
- enhanced abrasion/erosion stability
 - increased oxidation stability
 - enhanced interlocking between SiC and graphite
 - adapted interface for other conventional coatings.

Depending on application requirements, the SiC gradient coating can be adjusted to customer needs.

Oxidation rate at 1000 °C^[1] [mg/cm²h]



Wear rate^[2] [mg/cm²h]



Typical material data of graphite with silicon carbide gradient coating*

Typical properties	Units	Grade A	Grade B	Grade C
Apparent density	g/cm ³	1.9	1.8	1.6
Young's modulus	GPa	15	14	10
4P-Flexural strength	MPa	25	20	7
Surface roughness [Ra]**	µm	3	6	14
Martens hardness***	N/mm ²	330	310	180

* The actual individual values might vary depending on dimensions.

Please contact us for any engineering/design purposes.

** Additional polishing possible

*** Values corresponding to test load of 100 N

^[1] SGL Carbon internal test in air atmosphere

^[2] Kucher et al., "Characterization of carbonaceous materials with respect to slurry-abrasion", Carbon Conference 2010, ACS.

